

Date: Monday, 16/06/2008 10:25:14 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HANDLE
 Job Number : 39881
 Estimate Number : 10508
 P.O. Number :
 This Issue : 16/06/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : SMALL /MED FAB
 Previous Run : 37069
 Part Number : D2419
 Drawing Number : D2419 REV. A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 30/06/2008 Qty: 10 Um: Each
 Written By :
 Checked & Approved By : JULIE LECOCQ
 Comment : Est: A 00.02.14 New Issue EC/JB

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 4025674 Black Nylon Strap



Comment: Qty.: 0.0833 f(s)/Unit Total: 0.8330 f(s)

Black Nylon Strap

Material: Nylon Web (Black) 1.00" x 0.06" thick
 (40-2567-4)

Batch: M107059

08/06/17

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length using hot knife as per Dwg D2419

08/06/17 (10)

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

08/06/17 (10)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST32

08/06/17 (10)

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/19

Job Completion



08-06-18

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

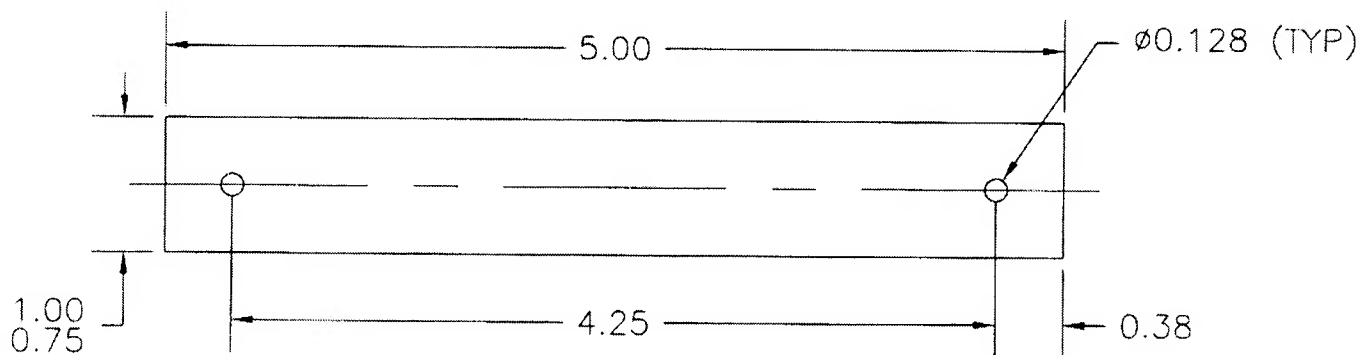
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
DC 02 03 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39881

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED